

Review Article

Bioactive Phytochemicals in Rice Bran: Processing and Functional Properties: A Review

Surbhi Suman^{1*}, Ankita Sharma² and Ayushi Trivedi³

¹Department of Agricultural Science, Career Point University, Kota, India

²Department of Post-Harvest Process & Food Engineering, JNKVV, Jabalpur, India

³Department of Soil and Water Engineering, JNKVV, Jabalpur, India

*Corresponding author

ABSTRACT

Rice bran is a by-product of rice milling industry and constitutes around 10% of the total weight of rough rice. It is primarily composed of aleurone, pericarp, subaleurone layer and germ. Rice bran is a rich source of vitamins, minerals, essential fatty acids, dietary fiber and other sterols. The quantification of γ -oryzanol in Rice bran can be performed by many methods that involve extraction of Rice bran oil from the bran, followed by analysis of the amount of γ -oryzanol in the Rice bran oil by HPLC. In order to determine the amount of γ -oryzanol in Rice bran oil it is very important to completely extract this fraction from the oil. Various extraction techniques have been used for the analysis of γ -oryzanol in Rice bran oil such as liquid-liquid extraction, solid phase extraction, supercritical fluid extraction (SFE) and direct solvent extraction. There is a widespread scientific agreement on various health benefits associated with consumption of dietary fiber. Consumer attitude towards health foods is promising and the scope of functional foods is growing in the world markets; rice bran is finding increased applications in food, nutraceutical and pharmaceutical industries. In addition to the physiological benefits provided by high fiber foods, studies have shown that fiber components can give texture, gelling, thickening, emulsifying and stabilizing properties to certain foods. Considering the importance of rice bran, this review aims to focus on the functionalities of rice bran, its health benefits and potential applications in food industry.

Keywords

Bran, Milling,
Nutraceutical,
Pharmaceutical,
Texture and
Gelling

Introduction

Rice bran is the by-product obtained during milling of rice grain which contains 12 to 15% protein¹. Rice bran protein is a good source of well-balanced amino acid, bioactive phytochemicals such as γ -oryzanol, tocopherols, tocotrienols contains and hypoallergenic protein which is desirable in infant food formulation. Rice bran is an abundant by-product from rice production

which can be served as a low cost attractive feedstock for the production of bioethanol. Pure rice bran that was dilute acid pretreated enzyme saccharification has been reported as an effective substrate for ethanol production by *Zymomonas mobilis* biofilm. *Z. mobilis* biofilm has illustrated its potential for ethanol production from rice bran hydrolysate than free cells by representing higher survival, higher metabolic maintenance and higher ethanol yield when it is exposed to the toxic

inhibitors. Therefore, using biofilm as a biocatalyst represented its feasibility for ethanol production from lignocellulosic material which could lead to the reduction in the operating costs of bioethanol and minimizing the complexity of the process.

Rice bran protein has huge health benefits and good potentials in food industry applications. Rice bran protein concentrate and isolate are not commercially produced due to lack of commercially feasible extraction method. Fabian and Ju, (2011) reported that several treatment methods (physical, heat, enzymic and chemical) have been used in the extraction of protein from rice bran. Shih (2003) found that treatment of rice bran by chemical, enzyme and heat methods prior to protein extraction could affect, often adversely, the protein functionality. Mostly rice bran is burnt off at the rice mills and very little is used in animal feed. By understanding functional properties of dietary fiber, one can increase its use in food applications and aid in developing food products with high consumer acceptance. By constant research on properties of rice husk ash, the results shows that it contain high silica content which is more than 90%, it reduces shrinkage cracks and leads to increase the strength of concrete.

Industrial processing of rice bran, in order to obtain phytochemical-rich fractions

γ -Oryzanol is an important value-added co-product of rice bran processing. Therefore, research to improve the recovery of γ -oryzanol and other phytochemicals, in order to obtain fractions enriched in a particular compound or group of compounds, has been conducted. Within this concern, particular attention has been paid to brown rice milling and Rice bran oil extraction and refining by either physical or chemical techniques. Relatively novel procedures involve the use

of SC-CO₂, subcritical water and enzymes. Studies to characterize beneficial properties on these metabolites are highly recommended in order to convert this magnitude of biodiversity into the continuous innovation profitable for human living.

Influence of milling

Rice bran has been traditionally processed as an equivalent material; however, it has been shown that high-value components in the rice bran layer vary according to kernel thickness, bran fraction, rice variety and environmental conditions during the growing season. Thus, current rice milling technology produces rice bran from different layers of the kernel caryopsis. The phytochemical contents of each of these fractions can vary widely, the γ -oryzanol concentration being higher in the outer bran layers. Rice bran fractionation is advantageous for two reasons: (1) some fractions contain higher concentrations of components of interest, with respect to the overall bran layer average, and (2) less bran needs to be processed to obtain components of interest. According to Ha *et al.*, (2006), the lipid, tocopherols, γ -oryzanol, squalene and octacosanol contents of both brown and milled rice decreased as the degree of milling increased; however, the phytosterol profile remained the same, β -sitosterol being the most generous (50–56% of total phytosterols). Milled and brown rice showed also differences in the relative percentages of α -tocopherol, and α and γ -tocotrienols.

Chemical and physical refining of rice bran oil

γ -Oryzanol and most other phytochemicals are largely lipophilic, and thus are extracted with the rice bran oil; however, differently from tocopherols, γ -oryzanol is transferred to soapstock during the neutralization step of chemical refining of RBO20. Alternatives to

conventional chemical refining, including physical refining and the use of membrane technology have been proposed. Zigoneanu *et al.*, (2008) have investigated the microwave - assisted extraction of rice bran with isopropanol and n -hexane at increasing temperatures. The increase in tocopherols with temperature, from 40 to 120 °C, was 59.6% for isopropanol and 342% for n -hexane; however, isopropanol was better than n -hexane for the extraction of γ -tocopherol and γ -tocotrienol, also leading to higher oil yields at high temperatures. Further, fractions extracted with isopropanol at 120 °C had the highest antioxidant activity. Van Hoed *et al.*, (2006) examined the effects of each individual step of chemical refining of RBO on its major and minor components. Large γ -oryzanol losses and a change in the individual phytosterol composition were produced by either alkalisation or neutralisation. After bleaching, some isomers of 24methylencycloartanol were detected. Due to their relatively high volatility, free phytosterols and tocotrienols were stripped off from RBO during deodorisation, and thus concentrated in the deodoriser distillate, but the RBO γ -oryzanol concentration did not change upon deodorization.

Extraction with supercritical- CO₂

Due to the high diffusivity and low viscosity of SC fluids, highly efficient extraction procedures can be developed. Further, from the environmental viewpoint, SC-CO₂ is much better than organic solvents. Xu and Godber (2000), compared liquid organic solvents with SC-CO₂ relative to efficiency for extracting lipids and γ -oryzanol from rice bran. Among the solvents tested, a 50:50 n-hexane/isopropanol mixture at 60 °C for 45–60 min produced the highest γ -oryzanol yield. Without previous saponification, the yield of γ -oryzanol was approximately two times higher than that with saponification.

However, using SC- CO₂ the yield of γ -oryzanol was approximately four times higher than the highest yield obtained by extraction with liquid organic solvents.

Extraction with subcritical water

At temperatures and pressures near to that of its critical point (374 °C, 22 MPa), water acts like a highly hydrophobic solvent, thus being useful to extract lipophilic substances from solid and semi-solid matrices. After cooling and depressurizing, a lipophilic and a hydrophobic fraction can be obtained. High recoveries in extraction times much shorter than using SC-CO₂ can be achieved. Hata *et al.*, (2008) have also treated defatted rice bran with subcritical water in the 180-280 °C range.

The total sugar concentration was the highest for the extracts at 200 °C. The protein concentration and radical-scavenging activity increased at increasing temperatures. The extracts obtained below 200 °C showed emulsifying and emulsion-stabilising activities.

Enzymatic processing techniques

The use of enzymes in rice bran processing, including enzymes specifically modified by genetic engineering, is still today a new and relatively unexplored technology. Potential applications are the development of improved food products and novel products of pharmaceutical interest.

A processing technology to polish rice in a selective way with the help of xylanases and cellulases has been developed. Enzymes produced by *Aspergillus sp.* and *Trichoderma sp.* acted upon the non-starch polysaccharides of the bran layers of moistened brown rice, releasing their monomeric sugar constituents, as detected through HPLC.

Table.1 Various techniques for stabilization of rice bran

Stabilization technique	Conditions
Hot air drying	100 °C for 1h
Steaming	100 °C for 30 min
Refrigeration	2 °C
Sun drying	47 °C (maximum) 7 h per day for 2 days
Fluidized bed drying	84 °C for 1 h
Chemical stabilization Spraying	1000 ppm HCl solution
Microwave heating	2450 MHz for 2 min
Infrared	700 W for 30 min
Ohmic heating	20–40% moisture; 44–72 V/cm voltage gradients

Table.2 Bioactive compounds present in rice bran

Anthocyanins and flavonoids Anthocyanin monomers, dimmers and polymers Apigenin Cyaniding glucoside Cyanidin rutinoside Epicatechins Eriodtyol Hermnetins Hesperetin Isohamnetins Luteolin Peonidin glucoside Tricin	Polymeric carbohydrates Arabinoxylans Glucans Hemicellulose	Phenolic and cinnamic acids Caffeic acid Coumaric acid Catechins Ferulic acid Gallic acid Hydroxybenzoic acid Methoxycinnamic acid Sinapic acid Syringic acid Vanillic acid	Steroidal compounds Acetylated stearyl glucosides Cycloartenol ferulate Campesterol ferulate 24-methylenecycloartenol ferulate γ -oryzanol β -sitosterolferulate Tocopherols tocotrienol
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Table.3 Enrichment of bakery products with rice bran

Product enriched	Purpose of addition	Inference
Gluten-free bread with dietary fiber fractions	Quality improvement	Acceptable structural and textural quality. Sensory acceptance increased and shelf life extended. Average width, thickness and spread factor increased with increment in rice bran.
Cookies with rice bran	Effect on cooking quality	Supplementation of heat stabilized rice bran at 10% is suitable for production of rice bran supplemented cookies. Pasta with added brans had higher dietary fiber and protein contents.
Pasta	Effect of enrichment on the color, cooking, sensory quality and shelf life of enriched pasta	Rice bran up to 15% level did not affect the physico-chemical, cooking and sensory quality of pasta.

Surface degradation of the rice grain was also studied by scanning electron microscopy. Selective degradation of bran layers facilitated the retention of phytochemicals. Antioxidant activity followed the order brown rice > enzyme-treated rice > milled rice. In comparison to mechanically-milled rice, bio-polished rice had better cooking attributes and higher antioxidant concentrations.

Stabilization of rice bran

Although being an excellent nutrient source, rice bran is not suitable for human consumption due to the rancidity caused by presence of lipases. While removing bran layers from the endosperm during milling, the individual cells are disrupted and lipase enzymes come into contact with fat causing hydrolysis to free fatty acids (FFA) and glycerol. Additionally, various antinutritional factors present in rice bran limit to its use as a food ingredient. The factors include trypsin

inhibitors, heamagglutinin–lectin and phytates. However, stabilization, an enzyme inactivation process, is widely employed to extend the shelf life of rice bran, enabling incorporation of rice bran back into our diet. Different techniques are employed for rice bran stabilization (Table 1).

Health benefits of rice bran

Natural products obtained from plants have been used as a prominent source of prophylactic agents for the prevention and treatment of diseases in humans and animals. Nutraceuticals including phytochemicals are perceived as offering some of the greatest opportunities for improving human health. Phytochemicals of dietary and non-dietary origin have been the focus of researchers in the recent past because of their potential to counter various diseases. Rice bran contains phytochemicals with promising health benefits. Some of the important bioactive components presented in rice bran are

presented in Table 2. Rice bran oil rich in natural antioxidants may play a role in reducing the risk of chronic diseases.

Supplementation of rice bran for development of functional foods

A number of studies have been carried out to evaluate rice bran as a functional ingredient in various foods to improve the nutritional quality. Rice bran being high in dietary fiber and in view of its therapeutic potential, its addition can contribute to the development of value-added foods or functional foods that currently are in high demand.

Rice bran hemicelluloses and preparations from defatted rice bran have great potential in food industry, especially in development of functional foods such as functional bakery products. Enrichment of bakery products with rice bran and its effects are summarized in Table 3.

Rice bran is a good source of proteins, minerals, fatty acids, fiber. Taking into consideration the importance of rice bran, it can serve as an important raw material for the development of nutraceuticals and functional foods including bread, corn flakes, ice cream, pasta, noodles and zero-trans-fat shortening. Due to numerous health benefits associated with the consumption of rice bran, detailed in vivo studies are recommended to create a strong data base.

Also, the comparative analysis of the shelf life achieved by stabilization with different techniques has not been carried as of now which is an interesting area of research. This can help to predict the best procedure for stabilization to enhance the supplementation of rice bran in various food systems.

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